

Cal Spas®

PATIO™ SPA



Z-518R

4 PERSON BENCH SPA WITH 18 JETS

- 18 Exclusive Black Candy Cane™ Jets
- Flo-Master XP2e™ 2.0 BHP Pump
- Plug & Play C-Kit GFCI Plug
- Exclusive 50 Sq. Ft. Bio-Clean™ Filter with Weir Gate
- Exclusive Stor-Dry™ Winterizing Plumbing System



STRUCTURAL

Cal Spas Patio™ Spas are warranted against water loss due to defects in the spa shell for five years from the original date of delivery.



FINISH

Cal Spas Patio™ Spas are warranted against blistering, cracking, or delaminating of the interior surface of the spa shell for two years from the original date of delivery.



EQUIPMENT & CONTROLS

Cal Spas Patio™ Spas electrical equipment components – specifically limited to the pumps, heater, and control system – are warranted against malfunctions due to defects in workmanship or materials for two years from the original date of delivery.



PLUMBING

Cal Spas Patio™ Spas are warranted against leaks due to defects in workmanship or materials for two years from the original date of delivery.



CABINET

Cal Spas Patio™ Spas cabinets are warranted against defects in workmanship or materials for one year from the original date of delivery. Normal wear and weathering of the finish will occur naturally over time and are not defects.

SPECIFICATIONS & FEATURES

- **Seating:** 4 person
- **Dimensions:** 78" D x 36" H
- **Weight:** 350 lbs. dry / 2,855 lbs. filled
- **Water Capacity:** 300 gallons
- **Electrical:** Pump Voltage – 110V / 240V
- **Durable Sterling Silver Acrylic Shell:** is the thickest acrylic shell available in the industry. Other acrylic shell colors are available as options.
- **Cabinet Style:** Vertical maintenance-free Cal Preferred™ Synthetic Cabinet Panels are available in Black, Mist, Mahogany, Smoke or Teak
- **Heavy-Duty Hydro-Armor™ Spa Cover:** A 4" thick cover tapers to 2.5" at the edges to prevent precipitation from pooling. The shield features safety locks and straps with a dense foam core to ensure superior thermal insulation. Choice of colors: Black, Rust, Slate and Grey.
- **Plug & Play C-Kit GFCI Plug:** This convenient kit saves from the installation cost by an electrician. Simple plug in the spa and enjoy!
- **Electronic Controls:** Whisper Power Unit™ BP501-G1 Equipment with Digital TP-400 Topside Control Panel is a user-friendly display with an easy-to-read digital readout and backlight. Every vital control is at your fingertips and easy to control.
- **18 Exclusive Black Candy Cane™ Jets:** Each jet delivers a steady stream of water and is designed to address a specific muscle group for the ultimate hydrotherapy experience:
 - **Back and Shoulder Jets** deliver invigorating massages to sore back and shoulder muscles
- **Multi-Color LED Spa Lighting:** can be programmed to alternate between a variety of different colors
- **Flo-Master XP2e™ 2.0 BHP Pump:** provides plenty of power while improving the overall energy efficiency of the spa, reducing operating costs
- **Exclusive 50 Sq. Ft. Bio-Clean™ Filter with Built-in Weir Gate:** An easily accessible, reusable filter that provides balanced filtration and is simple to maintain. This system uses Microban inhibitors to prevent bacteria growth.
- **Green Friction Heat:** generates heat through friction by pumping water through a baffle system. Green Friction Heat automatically heats whenever the spa pump circulates – reducing the need to run additional electrical heat. (Standard XP2e applications only).
- **WhisperHot™ 1 kW / 5.5 kW PureHeat™ Titanium Flow-Thru Heater:** maximizes operation and runs whisper-quiet at all times

- **Shell-Loc™ Foam Technology with Thermo-Layer™ Cabinet Insulation:** foam insulation encompasses the entire spa shell in 2 lbs. of foam. Plus a layer of polyurethane makes our products one of the most energy efficient on the market.
- **Standard Bottom Tray with Thermo-Loc™:** protects the area under the spa from rain, dirt and pests
- **Exclusive Stor-Dry™ Winterizing Plumbing System:** All lines are plumbed to the drain valve to enable full water drainage and protect the spa from freezing during cold winter months.
- **Gate Valve:** prevents water from draining out of the hot tub when equipment must be removed for maintenance



OPTIONAL FEATURES

- Other Acrylic Shell colors
- Exclusive Hi-Light™ Jet LED Lighting Package I: Jets, Valves, Cascade Pillows
- Cold Weather Package includes Thermo-Guard™ Full Foam Insulation and Deluxe Hydro-Armor™ Spa Cover with 5" -3" Tapered Design
- LED Dual Hydrostreamer™ with Valve
- Eco-Friendly PureSilk™ Ozonator
- Cal Spas Wi-Fi Modules



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